



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

RBT18520-15  
Job Sheet 193882



Part No: RBT18520-15      Job Qty: 4 pcs  
Part Name: Clevis Bracket  
  
Part Weight: 0 lbs      Status: New      Priority: Medium  
Job Created: 4/24/19      Job Tracking No:  
Due Date: 5/31/19      Created By: Marie Lajeunesse  
Type: Stock      Description:  
Note: DWG RBT18520 Rev Q IPP REV A 18.02.07 NEW ISSUE RQ VERIFIED BY DP/IPP Rev. B 19.02.22 drawing revision DP Verify DD DP  
Ship Via:

Bill of Materials

Job Routing

| Op No | Operation  | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off        |
|-------|------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-----------------|
|       |            |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |                 |
| 120   | NV5000 - 1 | 4 pcs | 5/31/19    | 5/31/19  | 0.00      | 1.00    | NV5000 - 1            |           | J.C.V.          |
|       |            |       |            |          |           |         | NV5000 - 2            |           |                 |
| 130   | QC 2       | 4 pcs | 5/31/19    | 5/31/19  | 0.00      | 0.00    | QC 2 - 1              |           |                 |
|       |            |       |            |          |           |         | QC 2 - 12             |           |                 |
|       |            |       |            |          |           |         | QC 2 - 14             |           |                 |
|       |            |       |            |          |           |         | QC 2 - 17             |           |                 |
|       |            |       |            |          |           |         | QC 2 - 19             |           |                 |
|       |            |       |            |          |           |         | QC 2 - 2              |           |                 |
|       |            |       |            |          |           |         | QC 2 - 20             |           |                 |
|       |            |       |            |          |           |         | QC 2 - 22             |           |                 |
|       |            |       |            |          |           |         | QC 2 - 23             |           |                 |
|       |            |       |            |          |           |         | QC 2 - 25             |           |                 |
|       |            |       |            |          |           |         | QC 2 - 32             |           | J.C.V. 19-08-20 |
|       |            |       |            |          |           |         | QC 2 - 33             |           |                 |
|       |            |       |            |          |           |         | QC 2 - 35             |           |                 |
|       |            |       |            |          |           |         | QC 2 - 39             |           |                 |
|       |            |       |            |          |           |         | QC 2 - 4              |           |                 |
|       |            |       |            |          |           |         | QC 2 - 40             |           |                 |
|       |            |       |            |          |           |         | QC 2 - 44             |           |                 |
|       |            |       |            |          |           |         | QC 2 - 45             |           |                 |
|       |            |       |            |          |           |         | QC 2 - 48             |           |                 |
|       |            |       |            |          |           |         | QC 2 - 49             |           |                 |
|       |            |       |            |          |           |         | QC 2 - 50             |           |                 |
|       |            |       |            |          |           |         | QC 2 - 51             |           |                 |
|       |            |       |            |          |           |         | QC 2 - 52             |           |                 |
|       |            |       |            |          |           |         | QC 2 - 57             |           |                 |
|       |            |       |            |          |           |         | QC 2 - 62             |           |                 |
|       |            |       |            |          |           |         | QC 2 - 63             |           |                 |
|       |            |       |            |          |           |         | QC 2 - 8              |           |                 |
|       |            |       |            |          |           |         | QC 2 - 66             |           |                 |

DART Aerospace Ltd.  
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CANADA  
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Container No: S207252  
  
Part: RBT18520 - 15  
Job No: 193882  
Serial No/Batch: S207252

Revision: Q  
Inspector:  
Exp Date:  
Instructions:  
Date: 08/20/19

|                                   |       |         |           |                        |                 |
|-----------------------------------|-------|---------|-----------|------------------------|-----------------|
| 140 QC 8                          | 4 pcs | 5/31/19 | 0.00 0.00 | QC 2 - 64              |                 |
|                                   |       |         |           | QC 2 - 65              |                 |
|                                   |       |         |           | QC 2 - 5               |                 |
|                                   |       |         |           | QC 2 - 71              |                 |
|                                   |       |         |           | QC 8 - 12              |                 |
|                                   |       |         |           | QC 8 - 14              | 7/19/08/22      |
|                                   |       |         |           | QC 8 - 17              |                 |
|                                   |       |         |           | QC 8 - 20              |                 |
|                                   |       |         |           | QC 8 - 25              |                 |
|                                   |       |         |           | QC 8 - 3               |                 |
|                                   |       |         |           | QC 8 - 32              |                 |
|                                   |       |         |           | QC 8 - 33              |                 |
|                                   |       |         |           | QC 8 - 35              |                 |
|                                   |       |         |           | QC 8 - 39              |                 |
|                                   |       |         |           | QC 8 - 4               |                 |
|                                   |       |         |           | QC 8 - 44              |                 |
|                                   |       |         |           | QC 8 - 45              |                 |
|                                   |       |         |           | QC 8 - 49              |                 |
|                                   |       |         |           | QC 8 - 58              |                 |
|                                   |       |         |           | QC 8 - 8               |                 |
|                                   |       |         |           | QC 8 - 9               |                 |
|                                   |       |         |           | QC 8 - 68              |                 |
|                                   |       |         |           | QC 8 - 67              |                 |
|                                   |       |         |           | QC 8 - 1 (A)           |                 |
|                                   |       |         |           | QC 8 - 47              |                 |
|                                   |       |         |           | QC 8 - 40              |                 |
|                                   |       |         |           | QC 8 - 52              |                 |
|                                   |       |         |           | QC 8 - 23              |                 |
| 150 Outsource - 4 - Anodize       | 4 pcs | 5/31/19 |           | ATG001-VC              | 7 18/2019-08-23 |
| 160 Packaging 2-1 - Receive - B4B | 4 pcs | 5/31/19 | 0.00 0.00 | Packaging 2 - 1 - B4B  |                 |
|                                   |       |         |           | Packaging 2 - 2 - B4B  |                 |
|                                   |       |         |           | Packaging 2 - 3 - B4B  |                 |
|                                   |       |         |           | Packaging 2 - 5 - B4B  |                 |
|                                   |       |         |           | Packaging 2 - 4 - B4B  |                 |
|                                   |       |         |           | Packaging 2 - 6 - B4B  |                 |
|                                   |       |         |           | Packaging 2 - 7 - B4B  |                 |
|                                   |       |         |           | Packaging 2 - 8 - B4B  |                 |
|                                   |       |         |           | Packaging 2 - 9 - B4B  |                 |
|                                   |       |         |           | Packaging 2 - 10 - B4B |                 |
|                                   |       |         |           | Packaging 2 - 11 - B4B |                 |
|                                   |       |         |           | Packaging 2 - 12 - B4B |                 |
|                                   |       |         |           | Packaging 2 - 13 - B4B |                 |
|                                   |       |         |           | Packaging 2 - 14 - B4B |                 |
|                                   |       |         |           | Packaging 2 - 15 - B4B |                 |
|                                   |       |         |           | Packaging 2 - 16 - B4B |                 |
|                                   |       |         |           | Packaging 2 - 17 - B4B |                 |
|                                   |       |         |           | Packaging 2 - 18 - B4B |                 |
|                                   |       |         |           | Packaging 2 - 19 - B4B |                 |
|                                   |       |         |           | Packaging 2 - 20 - B4B |                 |
|                                   |       |         |           | Packaging 2 - 21 - B4B |                 |
|                                   |       |         |           | Packaging 2 - 22 - B4B |                 |
|                                   |       |         |           | Packaging 2 - 23 - B4B |                 |
|                                   |       |         |           | Packaging 2 - 24 - B4B |                 |
|                                   |       |         |           | Packaging 2 - 25 - B4B |                 |
|                                   |       |         |           | Packaging 2 - 26 - B4B |                 |
|                                   |       |         |           | Packaging 2 - 27 - B4B |                 |
|                                   |       |         |           | Packaging 2 - 28 - B4B |                 |
|                                   |       |         |           | Packaging 2 - 29 - B4B |                 |
|                                   |       |         |           | Packaging 2 - 30 - B4B |                 |

|                                 |       |         |           |                        |      |
|---------------------------------|-------|---------|-----------|------------------------|------|
| 170 QC 6                        | 4 pcs | 5/31/19 | 0.00 0.00 | Packaging 2 - 31 - B4B |      |
|                                 |       |         |           | Packaging 2 - 32 - B4B |      |
|                                 |       |         |           | Packaging 2 - 33 - B4B |      |
|                                 |       |         |           | Packaging 2 - 34 - B4B |      |
|                                 |       |         |           | Packaging 2 - 35 - B4B |      |
|                                 |       |         |           | Packaging 2 - 36 - B4B |      |
|                                 |       |         |           | QC 6 - 9               |      |
|                                 |       |         |           | QC 6 - 68              | DAS  |
|                                 |       |         |           | QC 6 - 61              | 61   |
|                                 |       |         |           | QC 6 - 40              | 9-89 |
|                                 |       |         |           |                        |      |
| 180 Packaging 3-1 - Stock - B4B | 4 pcs | 5/31/19 | 0.00 0.00 | Packaging 3 - 1 - B4B  |      |
|                                 |       |         |           | Packaging 3 - 2 - B4B  |      |
|                                 |       |         |           | Packaging 3 - 3 - B4B  |      |
|                                 |       |         |           | Packaging 3 - 4 - B4B  |      |
|                                 |       |         |           | Packaging 3 - 5 - B4B  |      |
|                                 |       |         |           | Packaging 3 - 6 - B4B  |      |
|                                 |       |         |           | Packaging 3 - 7 - B4B  |      |
|                                 |       |         |           | Packaging 3 - 8 - B4B  |      |
|                                 |       |         |           | Packaging 3 - 9 - B4B  |      |
|                                 |       |         |           | Packaging 3 - 10 - B4B |      |
|                                 |       |         |           | Packaging 3 - 11 - B4B |      |
|                                 |       |         |           | Packaging 3 - 12 - B4B |      |
|                                 |       |         |           | Packaging 3 - 13 - B4B |      |
|                                 |       |         |           | Packaging 3 - 14 - B4B |      |
|                                 |       |         |           | Packaging 3 - 15 - B4B |      |
|                                 |       |         |           | Packaging 3 - 16 - B4B |      |
|                                 |       |         |           | Packaging 3 - 17 - B4B |      |
|                                 |       |         |           | Packaging 3 - 18 - B4B |      |
|                                 |       |         |           | Packaging 3 - 19 - B4B |      |
|                                 |       |         |           | Packaging 3 - 20 - B4B |      |
|                                 |       |         |           | Packaging 3 - 21 - B4B |      |
|                                 |       |         |           | Packaging 3 - 22 - B4B |      |
|                                 |       |         |           | Packaging 3 - 23 - B4B |      |
|                                 |       |         |           | Packaging 3 - 24 - B4B |      |
|                                 |       |         |           | Packaging 3 - 25 - B4B |      |
|                                 |       |         |           | Packaging 3 - 26 - B4B |      |
|                                 |       |         |           | Packaging 3 - 27 - B4B |      |
|                                 |       |         |           | Packaging 3 - 28 - B4B |      |
|                                 |       |         |           | Packaging 3 - 29 - B4B |      |
|                                 |       |         |           | Packaging 3 - 30 - B4B |      |
|                                 |       |         |           | Packaging 3 - 31 - B4B |      |
|                                 |       |         |           | Packaging 3 - 32 - B4B |      |
|                                 |       |         |           | Packaging 3 - 33 - B4B |      |
|                                 |       |         |           | Packaging 3 - 34 - B4B |      |
|                                 |       |         |           | Packaging 3 - 35 - B4B |      |
|                                 |       |         |           | Packaging 3 - 36 - B4B |      |
| 190 QC 21 - SA                  | 4 pcs | 5/31/19 | 0.00 0.00 | QC 21 - SA - 21        |      |
|                                 |       |         |           | QC 21 - SA - 70        |      |
|                                 |       |         |           | QC 21 - SA - 53        |      |

GA  
146

Dora M

AUG 30 2019

Part Op 120 - 1-Machine as per folio FB856 FOLIO REV: AA DWG REV: Q 2-Debur

Descriptions: 130 - QC2- Inspect parts off machine FAI/FAIB

140 - QC8- Inspect parts - second check

150 - -Issue P/O; 44333 -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -

Material type; 6061T6 -Certificate of Conformity is required

160 - Receive & Inspect for Damage & Mat'l Certs

170 - QC6- All purchased or subcontracted products

180 - Identify as per dwg & Stock Location:

190 - QC21- Final Inspection - Work Order Release

| Job BOM                            |                         |               |                |                |
|------------------------------------|-------------------------|---------------|----------------|----------------|
| Part / Item                        | Component Name          | Quantity      | Operation      | Container      |
| M6061T6B0.750X00.750               | 6061-T6 Bar .750 X .750 | 1 ft (.25 ea) | 120-NV5000 - 1 | 5080899 1.315' |
| Job Allocations                    |                         |               |                |                |
| Operation                          | Component Part          | Required      | Inventory      | Allocated      |
| 120-NV5000 - 1                     | M6061T6B0.750X00.750    | 1             | 47             | 0              |
| Part Specifications                |                         |               |                |                |
| Specifications could not be found. |                         |               |                |                |

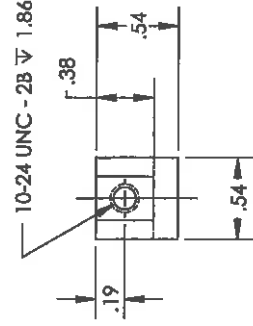
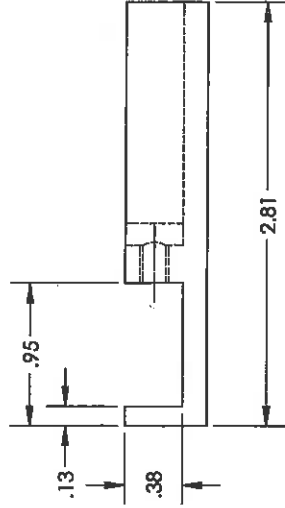
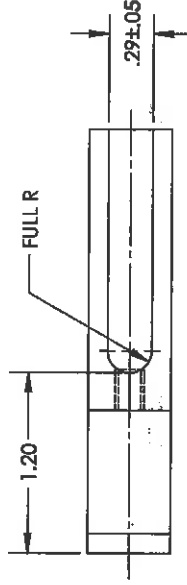
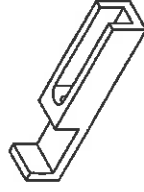
Plex 4/24/19 8:24 AM Dart.lajeunesse.marie



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REVISIONS

| REV | ECR     | DESCRIPTION                                                                    | DATE      | INITIAL | APPROVED |
|-----|---------|--------------------------------------------------------------------------------|-----------|---------|----------|
| 10  | 16-0096 | -16 CHD DIMS WAS R.125 IS FULL R. WAS 10-24 UNC IS 10-24 UNC-2B $\nabla$ 1.86. | 8/5/2016  | DPD     | JAG      |
| Q   |         | MATERIAL WAS 6061 IS 6061 T7075                                                | 2/19/2019 | VM      | VM       |



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE

WORK ORDER  
NO. 193882415  
19-04-24

(15)

CLEVIS BRACKET



M/R DAMPER LOAD TEST DEVICE

|                     |        |
|---------------------|--------|
| DATE: 6/26/17       | REV: Q |
| DESIGN: RBT18520-15 |        |
| BY: JAG             |        |
| CHECKED: COLE       |        |
| APPROVED: MACKOVIAK |        |
| DATE: 8/17/2000     |        |
| SCALE: N/A          |        |
| DATE: 8/17/2000     |        |
| SHEET: 13 OF 17     |        |

**Entered:**

Date:

**WORK ORDER NON-CONFORMANCE / ROUTE UPDATE**

**NCR No.**

Route update only



|                                                                                                                                                                                                                                                                                                                                                                                  |             |  |  |  |  |                                                                                                         |  |  |  |                                                                                                                                                                                                                                                                                              |  |  |                                                                                                                                                                                                                                                                                                                                                                       |  |  |              |  |  |  |                                                                                                                                                                                                                                                                                                  |  |                                                                                                                                                     |  |  |  |  |  |  |  |                                                                                                                                                                                                                    |  |  |  |  |  |  |  |  |  |                                                                             |  |  |  |  |  |  |  |  |  |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|--|--|--|--|---------------------------------------------------------------------------------------------------------|--|--|--|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--------------|--|--|--|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|--|--|--|--|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|--|--|--|--|--|--|-----------------------------------------------------------------------------|--|--|--|--|--|--|--|--|--|
| Job: _____                                                                                                                                                                                                                                                                                                                                                                       |             |  |  |  |  | <b>DISPOSITION</b>                                                                                      |  |  |  |                                                                                                                                                                                                                                                                                              |  |  | <b>DEPARTMENT/PROCESS</b>                                                                                                                                                                                                                                                                                                                                             |  |  |              |  |  |  |                                                                                                                                                                                                                                                                                                  |  |                                                                                                                                                     |  |  |  |  |  |  |  |                                                                                                                                                                                                                    |  |  |  |  |  |  |  |  |  |                                                                             |  |  |  |  |  |  |  |  |  |
| Part No. _____                                                                                                                                                                                                                                                                                                                                                                   |             |  |  |  |  | Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/> |  |  |  |                                                                                                                                                                                                                                                                                              |  |  | Cross tube <input type="checkbox"/> Eng. (Non-AW) <input type="checkbox"/><br>Small Fab <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/><br>Finishing <input type="checkbox"/> Rec./Store/Packaging <input type="checkbox"/><br><br>Skid-tube <input type="checkbox"/><br>Machining <input type="checkbox"/><br>Large Fab <input type="checkbox"/> |  |  |              |  |  |  |                                                                                                                                                                                                                                                                                                  |  | Engineering <input type="checkbox"/><br>Water Jet <input type="checkbox"/><br>Supplier <input type="checkbox"/><br>Quality <input type="checkbox"/> |  |  |  |  |  |  |  |                                                                                                                                                                                                                    |  |  |  |  |  |  |  |  |  |                                                                             |  |  |  |  |  |  |  |  |  |
| Date :                                                                                                                                                                                                                                                                                                                                                                           | Sequence #: |  |  |  |  | QTY Affected :                                                                                          |  |  |  |                                                                                                                                                                                                                                                                                              |  |  |                                                                                                                                                                                                                                                                                                                                                                       |  |  | MRB (QS1042) |  |  |  |                                                                                                                                                                                                                                                                                                  |  |                                                                                                                                                     |  |  |  |  |  |  |  |                                                                                                                                                                                                                    |  |  |  |  |  |  |  |  |  |                                                                             |  |  |  |  |  |  |  |  |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                 |             |  |  |  |  |                                                                                                         |  |  |  | Disposition                                                                                                                                                                                                                                                                                  |  |  |                                                                                                                                                                                                                                                                                                                                                                       |  |  |              |  |  |  |                                                                                                                                                                                                                                                                                                  |  |                                                                                                                                                     |  |  |  |  |  |  |  |                                                                                                                                                                                                                    |  |  |  |  |  |  |  |  |  |                                                                             |  |  |  |  |  |  |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |             |  |  |  |  |                                                                                                         |  |  |  |                                                                                                                                                                                                                                                                                              |  |  |                                                                                                                                                                                                                                                                                                                                                                       |  |  |              |  |  |  | Completed By                                                                                                                                                                                                                                                                                     |  |                                                                                                                                                     |  |  |  |  |  |  |  |                                                                                                                                                                                                                    |  |  |  |  |  |  |  |  |  |                                                                             |  |  |  |  |  |  |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |             |  |  |  |  |                                                                                                         |  |  |  |                                                                                                                                                                                                                                                                                              |  |  |                                                                                                                                                                                                                                                                                                                                                                       |  |  |              |  |  |  | Lead hand / Supervisor                                                                                                                                                                                                                                                                           |  |                                                                                                                                                     |  |  |  |  |  |  |  |                                                                                                                                                                                                                    |  |  |  |  |  |  |  |  |  |                                                                             |  |  |  |  |  |  |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |             |  |  |  |  |                                                                                                         |  |  |  |                                                                                                                                                                                                                                                                                              |  |  |                                                                                                                                                                                                                                                                                                                                                                       |  |  |              |  |  |  | QC / QA Coordinator                                                                                                                                                                                                                                                                              |  |                                                                                                                                                     |  |  |  |  |  |  |  |                                                                                                                                                                                                                    |  |  |  |  |  |  |  |  |  |                                                                             |  |  |  |  |  |  |  |  |  |
| Root Cause<br><br>Operator <input type="checkbox"/><br>Manufacturing Process <input type="checkbox"/><br>Equip/Tooling <input type="checkbox"/><br>Handling/Preservation <input type="checkbox"/><br>Material <input type="checkbox"/><br>Product Improvement <input type="checkbox"/><br>Process Improvement <input type="checkbox"/><br>Human Factors <input type="checkbox"/> |             |  |  |  |  |                                                                                                         |  |  |  | Pressure/Forced Bending <input type="checkbox"/><br>Crushing <input type="checkbox"/><br>Cracks <input type="checkbox"/><br>Crimp/Kink/Ripple/Wave/Twist <input type="checkbox"/><br>Marks/Chatter <input type="checkbox"/><br>Mislabeled <input type="checkbox"/><br>Other/Details:<br><br> |  |  |                                                                                                                                                                                                                                                                                                                                                                       |  |  |              |  |  |  | Contamination Misaligned/off center <input type="checkbox"/><br>BOM/Route <input type="checkbox"/><br>Broken/Damage/Defect <input type="checkbox"/><br>Incomplete/Unclear Instructions <input type="checkbox"/><br>Drill Holes <input type="checkbox"/><br>Fit/Function <input type="checkbox"/> |  |                                                                                                                                                     |  |  |  |  |  |  |  | Power Loss/Surge Folio/Program <input type="checkbox"/><br>Grain Direction Weld <input type="checkbox"/><br>Wrong Stock Pulled Out of Sequence <input type="checkbox"/><br>Off-set/Set-up <input type="checkbox"/> |  |  |  |  |  |  |  |  |  | Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread |  |  |  |  |  |  |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |             |  |  |  |  |                                                                                                         |  |  |  |                                                                                                                                                                                                                                                                                              |  |  |                                                                                                                                                                                                                                                                                                                                                                       |  |  |              |  |  |  |                                                                                                                                                                                                                                                                                                  |  |                                                                                                                                                     |  |  |  |  |  |  |  |                                                                                                                                                                                                                    |  |  |  |  |  |  |  |  |  |                                                                             |  |  |  |  |  |  |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                  |             |  |  |  |  |                                                                                                         |  |  |  |                                                                                                                                                                                                                                                                                              |  |  |                                                                                                                                                                                                                                                                                                                                                                       |  |  |              |  |  |  |                                                                                                                                                                                                                                                                                                  |  |                                                                                                                                                     |  |  |  |  |  |  |  |                                                                                                                                                                                                                    |  |  |  |  |  |  |  |  |  |                                                                             |  |  |  |  |  |  |  |  |  |



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**PURCHASE ORDER**  
**POHB044333**

|                                                                                                                                                              |                                                                                                                                                                                                                                                 |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Supplier:</b> ATG001-VC<br>A.T.G. Industries Inc<br>731 INDUSTRIELLE ROAD<br>ROCKLAND<br>ON<br>K4K 1T2 Canada<br>Phone: 613-446-4544<br>Fax: 613-446-4556 | <b>PO No:</b> POHB044333<br><b>PO Date:</b> 8/23/19<br><b>Due Date:</b> 9/3/19<br><b>Purchase Order Revision:</b><br><b>Revision Date:</b><br><b>Ship-To Contact:</b> Guerin, Kimberley<br>Phone: 613-632-5200 Ext: 298<br>kguerin@dartaero.com |
| <b>Attention:</b> Lalonde, Marc-Andre                                                                                                                        | <b>Via:</b> Ground<br><b>Pymt Terms:</b> Net 30<br><b>Freight Terms:</b><br><b>Special Comments:</b>                                                                                                                                            |
| <b>Ship To:</b> 1270 Aberdeen Street<br>Hawkesbury<br>ON<br>K6A 1K7 Canada<br>Phone: 613-632-5200                                                            | <b>E-MAILED</b><br>2019-08-28                                                                                                                                                                                                                   |

| Items     |        |             |                                                                                                                                                                                  |        |         |          |                |                   |         |                  |                |
|-----------|--------|-------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| Line Item | Job    | Part        | Description                                                                                                                                                                      | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
| 1         | 193882 | RBT18520-15 | Clevis Bracket<br>-Issue P/O;<br><br>-ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant<br>-Material type; 6061T6<br>-Certificate of Conformity is required | Firmed | -       | 9/3/19   | 4 pcs          | 0 pcs             | 4 pcs   | \$12.55/pcs      | \$50.20        |
| 2         | 197867 | 647.1713    | Spacer<br>: Various STC's<br>Issue P/O to ATG :<br><br>Hard Black Anodize and Prime as per Dwg. 647.1700 Rev. E                                                                  | Firmed | -       | 9/3/19   | 20 pcs         | 0 pcs             | 20 pcs  | \$6.09/pcs       | \$121.80       |

4X AUG 29 2019

DAS 61 9-89





Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

PURCHASE ORDER  
POHB044333



| Items        |        |              |                                                                                                                                                                                                                                                                                                                                                             |        |         |          |                |                   |         |                  |                |
|--------------|--------|--------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| Line Item    | Job    | Part         | Description                                                                                                                                                                                                                                                                                                                                                 | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
| 3            | 197037 | 649.4820     | Shim<br>: Various STC's<br>(Outsource process-<br>Anodize per QSI017<br>4.1.10.1) Issue P/O to ATG:<br><br>AS PER MPP-172<br>SECTION 2.1,<br>HARD ANODIZE COLOR<br>BLACK, PER IAW MIL-A-<br>8625 TYPE 3 CLASS 2<br>AS PER MPP-172<br>SECTION 4.2,<br>PRIME AS PER IAW MIL-<br>PRF-23377 TYPE 1<br>CLASS N<br><br>Certification of Conformity<br>is required | Firmed | -       | 9/3/19   | 16 pcs         | 0 pcs             | 16 pcs  | \$13.84/pcs      | \$221.44       |
| 4            | 197331 | D4823-1      | Upper Cutter Deflector<br>: Various STC's<br>Issue P/O to ATG :<br><br>Hard Anodize, Color Black<br>and Prime as per Dwg<br>D4823                                                                                                                                                                                                                           | Firmed | -       | 9/3/19   | 18 pcs         | 0 pcs             | 18 pcs  | \$12.99/pcs      | \$233.82       |
| 5            | 198693 | RBT400228M-3 | Cylinder<br>-Issue P/O;<br><br>-ANODIZE COLOR RED,<br>PER IAW MIL-A-8625<br>TYPE-2 CLASS-2, Water<br>sealant<br>-Material type; 6061T6<br>-Certificate of Conformity<br>is required                                                                                                                                                                         | Firmed | -       | 9/3/19   | 4 pcs          | 0 pcs             | 4 pcs   | \$12.55/pcs      | \$50.20        |
| 6            | 198692 | RBT400228M-1 | Plate<br>-Issue P/O;<br><br>-ANODIZE COLOR RED,<br>PER IAW MIL-A-8625<br>TYPE-2 CLASS-2, Water<br>sealant<br>-Material type; 6061T6<br>-Certificate of Conformity<br>is required                                                                                                                                                                            | Firmed | -       | 9/3/19   | 6 pcs          | 0 pcs             | 6 pcs   | \$12.55/pcs      | \$75.30        |
| Grand Total: |        |              |                                                                                                                                                                                                                                                                                                                                                             |        |         |          |                |                   |         |                  | \$752.76       |

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                     |                                                                                                                                        |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------|
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | <p>Dart Aerospace Ltd.<br/>1270 Aberdeen St<br/>Hawkesbury, ON<br/>K6A 1K7<br/>Canada</p> <p>Tel (613) 632-5200</p> | <p><b>PURCHASE ORDER</b><br/><b>POHB044333</b></p>  |
| <p><b>Order Notes</b></p> <p>Procurement Quality Clauses<br/>A005 right of entry<br/>A012 chemical and physical test report<br/>A016 personnel qualification<br/>A017 raw material identification (as applicable)<br/><br/>A022 Apical Processing<br/>A024 process certifications<br/>A026 certification of material conformance<br/><br/>A041 quality management system<br/>A042 dart notification by supplier<br/>A043 retention of quality documents<br/><br/>A048 counterfeit parts avoidance, detection, mitigation and disposition program<br/><br/>A049 supplier awareness<br/><br/>Terms &amp; Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit <a href="http://www.dartaerospace.com">www.dartaerospace.com</a> for further explanation.</p> |                                                                                                                     |                                                                                                                                        |

Plex 8/28/19 2:29 PM Dart.Guerin.Kimberley



A.T.G. Industries Inc.  
760 Industrielle Street  
Rockland, ON K4K 1T2  
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

### Pack List

Number: 918471

Date: 27-Aug-19

#### To

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

#### Ship To

Patrick Lussier  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

| Terms                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Ship Via                                                                                                                                                                         |             |  |                                                                                                                                                 |         |                                                                                                                                                                                  |                                |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|--|-------------------------------------------------------------------------------------------------------------------------------------------------|---------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------|
| <table border="1"><thead><tr><th>Quantity</th><th>Description</th></tr></thead><tbody><tr><td></td><td>Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.</td></tr><tr><td>4<br/>ea</td><td>Part: RBT18520-15 Rev: 11<br/>Clevis Bracket<br/>Black Anodize per MIL-A-8625F, Type II, Class2, .0004-.0010" (.4 - 1 mils), Water Sealant<br/>Job: 25582 Line: 1<br/>PO: POHB044333</td></tr></tbody></table>                                                                                                                                             | Quantity                                                                                                                                                                         | Description |  | Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us. | 4<br>ea | Part: RBT18520-15 Rev: 11<br>Clevis Bracket<br>Black Anodize per MIL-A-8625F, Type II, Class2, .0004-.0010" (.4 - 1 mils), Water Sealant<br>Job: 25582 Line: 1<br>PO: POHB044333 | <div>DAS<br/>61<br/>9-89</div> |
| Quantity                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | Description                                                                                                                                                                      |             |  |                                                                                                                                                 |         |                                                                                                                                                                                  |                                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.                                  |             |  |                                                                                                                                                 |         |                                                                                                                                                                                  |                                |
| 4<br>ea                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | Part: RBT18520-15 Rev: 11<br>Clevis Bracket<br>Black Anodize per MIL-A-8625F, Type II, Class2, .0004-.0010" (.4 - 1 mils), Water Sealant<br>Job: 25582 Line: 1<br>PO: POHB044333 |             |  |                                                                                                                                                 |         |                                                                                                                                                                                  |                                |
| <p><b>CERTIFICATE OF CONFORMANCE</b><br/>A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements.</p> <p>Date: <u>AUG 27 2019</u></p> <p>Certified Signature: <u>[Signature]</u></p> <p>Receiver Signature: _____</p> <p>A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.</p> <p>Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.</p> <div>RECEIVED<br/>AUG 27 2019<br/>DART AEROSPACE LTD.</div> <p>Made in Canada.</p> |                                                                                                                                                                                  |             |  |                                                                                                                                                 |         |                                                                                                                                                                                  |                                |